

Action Air Ride Cover System Assembly Instructions

Install A – Frames Items Required

 $4 - 3/8" - 16 \times 3"$ bolts 8 - 7/16" - Flat Washers 4 - 3/8" - 16 Nylock Nuts With 2 people, one holding the A-frame and the other aligning the holes in base, install bolt and washer from top to bottom and install washer and nylock nut on bottom. After both have been installed, tighten.

Install Top Header Items Required

 $1 - Header \ 1 \frac{1}{4}$ " sq. tube $2 - \frac{3}{8}$ " - 16 x 4" bolts $2 - \frac{3}{8}$ " - 16 Nylock nuts $2 - \frac{7}{16}$ " - Flat Washers Install bolt and washer thru top of A-Frame and align holes in top header and install nylock nut. Repeat on other side. Do not tighten until after the angle braces are installed.

Install Angle Braces Items Required

2 – Angle Braces 1" sq. tube $4 - 3/8 - 16 \times 4$ " bolts 5 – 3/8" – 16 Nylock nuts 10 – 7/16" Flat Washers 1 – 3/8" – 16 x 3" Bolt

Take one Angle Brace and install a bolt and washer thru the hole in the upper part of the A-frame and thru the angle brace and install a washer and nylock nut. Attach other end to of angle brace to the short post above the center caster. Some downward pressure may be needed. Repeat on the other angle brace. Tighten all bolts at this time.

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